



Equipment Fa. Schweiger

Laser-, cutting- and punching machines

- 3x Trumpf - Trumatic TC6000 punching & laser-machine combined
(medium format: 1.250x2.500mm)
- 1x Trumpf - TruLaser 5030 "classic" laser-cutting-machine
(large format: 1.500x3.000mm)
- 1x Trumpf - TruLaser 3530 laser-cutting-machine
- 1x Trumpf - TruLaser 5040 "fiber 8KW" laser-machine
(special format: 2.000x4.000mm)
- 1x Trumpf - TruLaser 5030 "fiber 6KW" laser-machine (large format: 1.500x3.000mm)
- 1x Trumpf - Trumatic TC200 punching-machine (medium format: 1.250x2.500mm)
- 2x Flow T11 - waterjet-cutting-machine (special format: 3.000x4.000mm)
- 1x ESAB SUPRA REX8000 - combined autogen-/plasma-cutting-machine
(table size: 8.000 x 15.000mm, 2 plasma-cutting-headsup to 40mm, 4 oxyfuel torches
up to 200mm)
- 1x Eisele - cold circular saw PSU-H 473

Edging machines

- 1x Trumpf - TruBend 7036 edging machine
- 3x Trumpf - Truma-Bend V50 edging machine
- 1x Trumpf - TruBend 5320 (up to 4.000mm / 320 tons)
- 1x Trumpf - Truma-Bend SX800 edging machine (up to 2.800mm)
- 2x Trumpf - Truma-Bend V850S bending-press
- 1x Trumpf - Truma-Bend 5050 edging machine
- 1x Amada - CNC-bending-press HFE-M2-5012-4 (bending length: 1250mm)

CNC milling machining center

1x Hedelius Rotschwing RS605 K20 – max.rotation speed: 12000 1/min.

- travelling distance: X = 1330 / Y = 650 / Z = 520 –5-axes-processing center

1x Hedelius Rotschwing RS605 Single – max.rotation speed 12000 1/min.

- travelling distance: X = 620 / Y = 650 / Z = 520 –5-axes-processing center

1x DMG Deckel Mori NHX 5000 – max.rotation speed 15000 1/min.

- travelling distance: X = 730 / Y = 730 / Z = 880 – 5-axes-processing center

2x DMG Deckel Maho DMU 80P – max.rotation speed 8000 1/min.

- travelling distance: X = 800 / Y = 700 / Z = 600 –
5-axes universal milling machine

1x DMG Deckel Maho DMU 50 Evolution – max.rotation speed 18000 1/min.

- travelling distance: X = 500 / Y = 420 / Z = 380 –5-axes-processing-center

CNC universal turning machine

1x Traub TNA300 – max.rotation speed 4000 1/min.

- travelling distance: turning length = 450 / max.Ø250

Grinding-, straightening- and deburring-machines

1x Rösler - continuous feed blasting plants RDGE 1000

1x Rösler - centrifugal finishers R320 EURO

1x Lissmac SMD 535 (1.350mm) deburring machine

1x Schubert - straightening machine/grinding machine (900mm)

1x Weber – straightening machine Type TT-1P(6)-1100 / Wk.-Nr.: 93.436.324

1x Elb - surface grinding machine

Inserting stations

1x Häger - inserting station - Typ: MSPe 618 Fastener Insertion System

1x KVT - inserting station - Typ: PEM Serter Series2000

various presses to 80 tons

welding plants

1x CNC - bolt welding machine

1x welding robot - Typ: Severt

various welding / point welding places (Possibility up to 20 seats)